COPYRIGHT

Copyright 1997 by Eclipse Combustion, Inc. All rights reserved worldwide. This publication is protected by federal regulation and shall not be copied, distributed, transmitted, transcribed or translated into any human or computer language, in any form or by any means, to any third parties, without the express written consent of Eclipse Combustion, Inc., Rockford, Illinois, U.S.A.

DISCLAIMER NOTICE

We reserve the right to change the construction and/or configuration of our products at any time without being obliged to adjust earlier supplies accordingly.

The material in this manual is believed adequate for the intended use of the product. If the product, or its individual modules or procedures, are used for purposes other than those specified herein, confirmation of their validity and suitability must be obtained. Eclipse Combustion, Inc. warrants that the material itself does not infringe any United States patents. No further warranty is expressed or implied.

We have made every effort to make this manual as accurate and complete as possible. Should you find errors or omissions, please bring them to our attention so that we may correct them. In this way we hope to improve our product documentation for the benefit of our customers. Please send your corrections and comments to our Documentation Manager.

LIABILITY AND WARRANTY

It must be understood that Eclipse Combustion’s liability for its products, whether due to breach of warranty, negligence, strict liability, or otherwise, is limited to the furnishing of such replacement parts and Eclipse Combustion will not be liable for any other injury, loss, damage or expenses, whether direct or consequential, including but not limited to loss of use, income of or damage to material arising in connection with the sale, installation, use of, inability to use or the repair or replacement of Eclipse Combustion’s products.

Any operation expressly prohibited in this Guide, any adjustment, or assembly procedures not recommended or authorized in these instructions shall void the warranty.
This manual has been written for people who are already familiar with all aspects of an immersion burner and its add-on components, also referred to as “the burner system.”

These aspects are:
- design/selection
- use
- maintenance.

The audience is expected to have experience with this kind of equipment.

**Design Guide No. 330**
- This document

**Data Sheet No. 330-2, 330-3, 330-4, 330-6, 330-8**
- Available for individual IJ models
- Required to complete design calculations in this guide

**Installation Guide No. 330**
- Used with Data Sheet to complete installation

**Price List No. 330**
- Used to order burners

**EFE 825 (Combustion Engineering Guide)**

**Eclipse bulletins and Info Guides:**
- 610, 710, 720, 730, 742, 744, 760, 930

**Purpose**

The purpose of this manual is to make sure that the design of a safe, effective and trouble-free combustion system is carried out.
There are several special symbols in this document. You must know their meaning and importance.

The explanation of these symbols follows below. Please read it thoroughly.

**Danger:**
Indicates hazards or unsafe practices which WILL result in severe personal injury or even death.
Only qualified and well trained personnel are allowed to carry out these instructions or procedures.
Act with great care and follow the instructions.

**Warning:**
Indicates hazards or unsafe practices which could result in severe personal injury or damage.
Act with great care and follow the instructions.

**Caution:**
Indicates hazards or unsafe practices which could result in damage to the machine or minor personal injury.
Act carefully.

**Note:**
Indicates an important part of the text. Read thoroughly.

If you need help, you can contact your local Eclipse Combustion representative. You can also contact Eclipse Combustion at any of the addresses listed on the back of this document.
# Table of Contents

About this manual ............................................................... 3

Table of contents ............................................................. 5

Introduction ........................................................................... 7

Product Description ........................................................... 7

Safety .................................................................................... 9

Introduction ................................................................. 9

Safety ................................................................. 9

Capabilities ........................................................................ 10

Operator Training ...................................................... 10

Replacement Parts ...................................................... 10

System Design ............................................................... 11

Step 1: Burner model selection ....................................... 11

Step 2: Tube design ....................................................... 13

Step 3: Control methodology ......................................... 15

Step 4: Ignition system .................................................... 16

Step 5: Flame monitoring system ................................... 16

Step 6: Combustion air system ........................................ 17

Step 7: Main gas shut-off valve train ............................. 20

Step 8: Process temperature control system ................... 20

Appendix ................................................................. 21

Key to the system schematics ........................................... 22
This page left blank intentionally.
Introduction

PRODUCT DESCRIPTION

The ImmersoJet (IJ) is a nozzle-mix tube-firing burner that is designed to fire at high velocities through small diameter immersion tubes. The standard burner includes a packaged blower, actuator control motor, integral butterfly valve, ratio regulator, burner body, combustion chamber, nozzle (specific to fuel used), rear cover, spark and flame rods, and gas orifice (also specific to fuel used).

Figure 1.1 The ImmersoJet Burner

The combustion gases from the burner scrub the inner tube surface and produce high heat transfer rates. This, in combination with the high velocity flow through the smaller diameter tubes allows for system efficiencies in excess of 80%.

The smaller ImmersoJet tubes also have smaller bends which means less tank space is occupied by the tubes. With a combustion chamber that is integral to the burner body, the new version of the ImmersoJet can sit lower on the tank than previous ImmersoJet models.
This page left blank intentionally.
In this section you will find important notices about safe operation of a burner system.

**Danger:**

The burners covered in this manual are designed to mix fuel with air and burn the resulting mixture. All fuel burning devices are capable of producing fires and explosions when improperly applied, installed, adjusted, controlled or maintained.

Do not bypass any safety feature; You can cause fires and explosions.

Never try to light the burner if the burner shows signs of damage or malfunctioning.

**Warning:**

The burner is likely to have HOT surfaces. Always wear protective clothing when approaching the burner.

**Note:**

*This manual gives information for the use of these burners for their specific design purpose. Do not deviate from any instructions or application limits in this manual without written advice from Eclipse Combustion.*

*Read this entire manual before you attempt to start the system. If you do not understand any part of the information in this manual, then contact your local Eclipse representative or Eclipse Combustion before you continue.*
Adjustment, maintenance and troubleshooting of the mechanical and the electrical parts of this system should be done by qualified personnel with good mechanical aptitude and experience with combustion equipment.

The best safety precaution is an alert and competent operator. Thoroughly instruct operators so they demonstrate an understanding of the equipment and its operation. Regular retraining must be scheduled to maintain a high degree of proficiency.

Order replacement parts from Eclipse only. Any customer-supplied valves or switches should carry UL, FM, CSA, CGA and/or CE approval where applicable.
Designing a burner system is a straightforward exercise. The steps are:

   a. Determine net input required for the tank or process
   b. Select tube efficiency
   c. Calculate gross input required
   d. Select burner model
2. Tube design.
3. Control methodology.
4. Ignition system.
5. Flame monitoring system.
6. Combustion air system: blower and air pressure switch.
7. Main gas shut-off valve train.
8. Process temperature control system.

**Step 1: Burner Model Selection**

**Determine the net input required to the tank**
The net input to the tank is determined from heat balance calculations. These calculations are based on the heatup and steady-state requirements of the process, and take into account surface losses, tank wall losses and tank heat storage. Detailed guidelines for heat balance calculations are in the Eclipse Combustion Engineering Guide (EFE 825).

**Select tube efficiency**
The efficiency of the tube is the net heat input to the tank divided by the heat input to the tube. Efficiency is determined by the effective tube length. The diameter of the tube has little influence on the efficiency. At a given burner input, the net input to the tank is higher for a longer tube than for a relatively short tube.

It is customary to size conventional immersion tubes for 70% efficiency, a reasonable compromise between fuel economy and tube length. However, small diameter tubes occupy less tank space than conventional tubes, so their length can easily be increased to provide efficiencies of 80% or more.

**Calculate the gross burner input**
Use this formula to calculate gross burner input in Btu/hr:

\[
\frac{\text{net output to tank}}{\text{tube efficiency}} = \text{gross burner input}
\]
Applications requiring special consideration:
ImmersoJet burners are used for firing spray wash tanks, dip tanks, and storage tanks such as those used for fire sprinkler systems. Generally, the small bore system can be used wherever conventional immersion burner systems are used, except where high heat flux off the small bore tube can break down the tanks contents.

Zinc phosphate solutions
High heat fluxes break down the phosphate, forming a heavy insulating sludge which deposits on tube surfaces and causes rapid tube burnout. To reduce early tube failure, make the immersion tube with electro-polished stainless steel, and limit the burner to capacity shown in the limited capacity portion of Figure 3.1 based on tube size.

Iron phosphate solutions
These are susceptible to the same problem described above for zinc phosphate solutions. To reduce early tube failure, make the immersion tube with stainless steel. Electro-polishing is not required. Limit the burner to capacity shown in the limited capacity portion of Figure 3.1 based on tube size.

Cooking oils
To avoid burning the oil, limit heat flux to 50 Btu/hr per square inch of tube area.

Highly viscous liquids
All immersion systems depend on natural convection currents to carry heat away from the tube and throughout the tank. Convection is minimal in high viscosity solutions, such as asphalt, residual oil or molasses. This can severely overheat the liquid around the tube.

Caution
Do not use the ImmersoJet for highly viscous fluids

Select burner model
Choose a burner model with a maximum capacity greater than the gross burner input calculated previously. Refer to Figure 3.1.

Figure 3.1 Capacity Guide

<table>
<thead>
<tr>
<th>Model</th>
<th>Tube Size</th>
<th>Low-Pressure Packaged Blower</th>
<th>High-Pressure Packaged Blower</th>
<th>Remote Blower</th>
<th>Limited Zinc Phosphate</th>
<th>Capacity Iron Phosphate</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>in.</td>
<td>Btu/hr.         kW</td>
<td>Btu/hr.         kW</td>
<td>Btu/hr.       kW</td>
<td>Btu/hr.       kW</td>
<td>Btu/hr.       kW</td>
</tr>
<tr>
<td>2” IJv2</td>
<td>2</td>
<td>50</td>
<td>190,000</td>
<td>55</td>
<td>235,000</td>
<td>69</td>
</tr>
<tr>
<td>3” IJv2</td>
<td>3</td>
<td>80</td>
<td>440,000</td>
<td>129</td>
<td>550,000</td>
<td>161</td>
</tr>
<tr>
<td>4” IJv2</td>
<td>4</td>
<td>100</td>
<td>830,000</td>
<td>243</td>
<td>1,000,000</td>
<td>293</td>
</tr>
<tr>
<td>6” IJv2</td>
<td>6</td>
<td>150</td>
<td>2,000,000</td>
<td>586</td>
<td>2,500,000</td>
<td>732</td>
</tr>
<tr>
<td>8” IJv1</td>
<td>8</td>
<td>200</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
</tr>
</tbody>
</table>

Eclipse ImmersoJet v2.20 Design Guide 330, 1/02
**STEP 2: TUBE DESIGN**

**Determine effective tube length**
Find the required effective tube length using the previously selected tube efficiency, net heat input values and the following figures 3.2. or 3.3. The effective length of a tube is the total centerline length of tube covered by liquid.

---

**Figure 3.2 Effective Tube Length to 200 ft.**

---

**Figure 3.3 Effective Tube Length to 50 ft.**
Elbows
- Use standard and sweep elbows only.
- For maximum tube life place the first elbow eight tube diameters from the burner.

Stack
- Make sure that the stack is large enough to handle the heated exhaust flow plus the dilution air.
- The stack must be at least one pipe size larger than the tube exhaust.

Note:
If you use a common stack for more than one burner, then make sure that the stack is large enough to handle the exhaust flow plus any dilution air from all the burners. Detailed guidelines for flue sizing calculations are in the Eclipse Combustion Engineering Guide (EFE 825).

Draft breaking hood
A draft breaking hood is an open connection between the heater tube exhaust and the exhaust stack. It allows fresh dilution air to pass into the exhaust and mix with the exhaust gases.

The advantages of a draft hood are:
- the burner operation is less sensitive to atmospheric conditions
- the temperature of the exhaust gases is lower when they pass through the roof.

Note:
Leave access between the draft hood and the tube exhaust. Install a damper plate if acoustic feedback occurs in the tube.

Condensate provisions
If the immersion tube will operate at efficiencies less than 80%, the exhaust leg can be raised through the liquid surface. For efficiencies of 80% or higher, locate the exhaust stack outside of the tank and provide a drain.

Note:
Regardless of the exhaust design, pitch the immersion tube down towards the exhaust so condensate will not collect at the burner.

Caution:
At efficiencies of 80% or greater, low exhaust temperatures will cause condensation to form in the tube at start-up or during long idling periods. The higher the efficiency the more condensation will increase.

To prevent condensation/corrosion from shortening tube life or disrupting burner operation, provide a condensate drain at the exhaust and slope the immersion tube downward, away from the burner.

Tube placement in tank
The tube placement height in the tank should be high enough to avoid the possibility of sludge build-up on the bottom of the tank; however, it should be low enough to avoid tube exposure due to liquid level variations caused by evaporation or displacement. In the latter case use a liquid level switch to shut down the burner.
Control methodology

ImmersoJet burners use a modulating on-ratio control system as shown in Figure 3.3. To control the heat delivered by the burner, adjust the air flow to the burner. The gas flow will change in proportion to the air flow.

The burner will operate reliably at any input between the low fire and high fire limits stated on the burner’s Data Sheet. During setup, you will adjust the system to operate with 15% excess air at high fire, and 100% excess air at low fire.

Components

1. Automatic butterfly valve
2. Ratio regulator: varies gas flow to burner in proportion to air flow.
3. Automatic shut-off valve (optional).
4. Manual butterfly valve

Remote blower with External air butterfly valve

Remote blower with External air butterfly valve—Multiple burner zones
For the ignition system you should use:
- 6000 VAC transformers
- full wave spark transformers
- one transformer per burner.

Do not use:
- 10,000 VAC transformers
- twin outlet transformers
- distributor type transformers
- half wave spark transformers.

ImmersoJet burners will ignite reliably at any input within the ignition zone shown in the appropriate burner data sheet. However, it is recommended that low fire start be used. Local safety and insurance requirements demand that you limit the maximum time that a burner takes to ignite. These time limits vary from country to country.

The time that a burner takes to ignite depends on:
- the distance between the gas shut-off valve and the burner
- the air/gas ratio
- the gas flow at start conditions.

In the USA, with a time of 15 seconds to ignition, there should be sufficient time to ignite the burners. It is possible, however, to have the low fire too low to ignite within the time limit. Under these circumstances you must consider the following options:
- start at higher input levels
- resize and/or relocate the gas controls

A flame monitoring system consists of two main parts:
- a flame sensor
- flame monitoring control

Flame sensor
There are two types that you can use for an ImmersoJet burner:
- U.V. scanner
- flame rod

You can find U.V. scanner information in:
- Info Guide 852; 90° U.V. scanner
- Info Guide 854; straight U.V. scanner

You can find flame rod information in:
- Bulletin / Info Guide 832
Flame Monitoring Control
The flame monitoring control is the equipment that processes the signal from the flame rod or the U.V. scanner.

For flame monitoring control you may select several options:

- flame monitoring control for each burner: if one burner goes down, only that burner will be shut off
- multiple burner flame monitoring control: if one burner goes down, all burners will be shut off

There are three recommended flame monitoring controls:

- Bi-flame series; see instruction manual 826
- Multi-flame series 6000; see Instruction Manual 820
- Veri-flame; see Bulletin/Info guide 610, 620, 630

Eclipse recommends the use of flame monitoring control systems which maintain spark for the entire trial for ignition period with U.V. scanners. Some of these flame monitoring models are:

- Landis & Gyr
- Kromschroder
- Honeywell RM7895 series (except RM7895A1048 & RM7895C1020)
- PCI manual ignition

ImmersoJet burners are sold in these configurations:

- Burner with integral low pressure blower.
- Burner with integral high pressure blower.
- Burner less blower.

Note:
This section describes how to size a blower for burners purchased less blower.

Effects of atmospheric conditions
The blower data is based on the International Standard Atmosphere (ISA) at Mean Sea Level (MSL), which means that it is valid for:

- sea level
- 29.92" Hg (1,013 mbar)
- 70°F (21°C)

The make-up of the air is different above sea level or in a hot area. The density of the air decreases, and as a result, the outlet pressure and the flow of the blower decrease. An accurate description of these effects is in the Eclipse Combustion Engineering Guide (EFE 825). The Guide contains tables to calculate the effect of pressure, altitude and temperature on air.
Blower
The rating of the blower must match the system requirements. You can find all the blower data in:
- Bulletin / Info Guide 610

Follow these steps:

1. **Calculate the outlet pressure.**
   - When calculating the outlet pressure of the blower, the total of these pressures must be calculated.
   - the static air pressure required at the burner
   - the total pressure drop in the piping
   - the total of the pressure drops across the valves
   - the pressure in the immersion tube
   - recommend a minimum safety margin of 10%

2. **Calculate the required flow**
   - The blower output is the air flow delivered under standard atmospheric conditions. It must be enough to feed all the burners in the system at high fire.
   - Combustion air blowers are normally rated in terms of standard cubic feet per hour (scfh) of air.
   - An example calculation follows the information tables below:

**Figure 3.4 Required calculation information**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>UNIT OF MEASURE</th>
<th>FORMULA SYMBOL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total system heat input</td>
<td>Btu/hr</td>
<td>( Q )</td>
</tr>
<tr>
<td>Number of burners</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Type of fuel</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Gross heating value of fuel</td>
<td>Btu/ft(^3)</td>
<td>( q )</td>
</tr>
<tr>
<td>Desired excess air percentage (Typical excess air percentage @ high fire is 15%)</td>
<td>percent</td>
<td>%</td>
</tr>
<tr>
<td>Air/Gas ratio (Fuel specific, see table below)</td>
<td>-</td>
<td>( \alpha )</td>
</tr>
<tr>
<td>Air flow</td>
<td>scfh</td>
<td>( V_{air} )</td>
</tr>
<tr>
<td>Gas flow</td>
<td>scfh</td>
<td>( V_{gas} )</td>
</tr>
</tbody>
</table>

**Figure 3.5 Fuel gas heating values**

<table>
<thead>
<tr>
<th>FUEL GAS</th>
<th>STOICHIOMETRIC(^*) AIR/GAS RATIO ( \alpha ) (ft(^3) \text{air} / ft(^3) \text{gas})</th>
<th>GROSS HEATING VALUE ( q ) (Btu/ft(^3))</th>
</tr>
</thead>
<tbody>
<tr>
<td>Natural gas (Birmingham, AL)</td>
<td>9.41</td>
<td>1.002</td>
</tr>
<tr>
<td>Propane</td>
<td>23.82</td>
<td>2.572</td>
</tr>
<tr>
<td>Butane</td>
<td>30.47</td>
<td>3.225</td>
</tr>
</tbody>
</table>

*Stoichiometric: No excess air. The precise amount of air and gas are present for complete combustion.
Application example:
A designer of a spray washer has determined the heat input for the water tank requires 857,500 Btu/hr. Based on the size of his tank, he has selected a tube efficiency of 70% which results in a gross burner input of 1,225,000 Btu/hr.

Calculation example to determine the air flow requirement:

a. Decide which ImmersoJet model is appropriate:
   - From the capacity table, either the 4” with a remote blower (1,800,000 Btu/hr), or the 6” with the low-pressure packaged blower (2,000,000 Btu/hr) have sufficient capacity. For this example, the designer selects the 4” tube because his tank size limits the amount of the larger 6” tube that will fit.
   - Select an IJ004, 4” diameter tube ImmersoJet burner with a remote blower for a maximum firing rate of 1,225,000 Btu/hr.

b. Calculate the required gas flow:
   \[ V_{\text{gas}} = \frac{Q}{q} = \frac{1,225,000 \text{ Btu/hr}}{1,002 \text{ Btu/ft}^3} = 1,223 \text{ ft}^3/\text{hr} \]
   - Gas flow of 1,223 ft\(^3\)/hr is required.

c. Calculate the required stoichiometric air flow:
   \[ V_{\text{air-stoichiometric}} = a \times V_{\text{gas}} = 9.41 \times 1,223 \text{ ft}^3/\text{hr} = 11,508 \text{ ft}^3/\text{hr} \]
   - Stoichiometric air flow of 11,508 scfh required

d. Calculate the final blower air flow requirement based on 15% excess air at high fire:
   \[ V_{\text{air}} = (1 + \text{excess air \%}) \times V_{\text{air-stoichiometric}} = (1 + 0.15) \times 11,508 \text{ ft}^3/\text{hr} = 13,234 \text{ ft}^3/\text{hr} \]
   - For this example, final blower air flow requirement is 13,234 scfh at 15% excess air.

Note:
It is common practice to add an additional 10% to the final blower air flow requirement as a safety margin.

3. Find the blower model number and motor horsepower (hp).
   With the output pressure and the specific flow, you can find the blower catalog number and the motor hp in Bulletin / Info Guide 610.

4. Eclipse Combustion recommends that you select a Totally Enclosed Fan Cooled (TEFC) motor.

5. Select the other parameters:
   - inlet filter or inlet grille
   - inlet size (frame size)
   - voltage, number of phases, frequency
   - blower outlet location, and rotation direction Clockwise (CW) or Counter Clockwise (CCW).
Step 6: Combustion Air System: Blower and air pressure switch (continued)

Note:
The use of an inlet air filter is strongly recommended. The system will perform longer and the settings will be more stable.

Note:
When selecting a 60 Hz Blower for use on 50 Hz, a pressure and capacity calculation is required. See Eclipse Combustion Engineering Guide (EFE 825)

The total selection information you should now have:
- blower model number
- motor hp
- motor enclosure (TEFC)
- voltage, number of phases, frequency
- rotation direction (CW or CCW).

Air pressure switch

The air pressure switch gives a signal to the monitoring system when there is not enough air pressure from the blower. You can find more information on pressure switches in:
- Blower Bulletin 610

Warning:
Eclipse Combustion supports NFPA regulations, which require the use of an air pressure switch in conjunction with other safety components, as a minimum standard for main gas safety shut-off systems.

Consult Eclipse

Eclipse can help you design and obtain a main gas shut-off valve train that complies with the current safety standards. The shut-off valve train must comply with all the local safety standards set by the authorities that have jurisdiction. For details, please contact your local Eclipse Combustion representative or Eclipse Combustion.

Note
Eclipse Combustion supports NFPA regulations (two shut-off valves) as a minimum standard for main gas safety shut-off systems.

Consult Eclipse

The process temperature control system is used to control and monitor the temperature of the system. There is a wide variety of control and measuring equipment available. For details, please contact your local Eclipse Combustion representative or Eclipse Combustion.
## Appendix

### Conversion Factors

#### Metric to Metric.

<table>
<thead>
<tr>
<th>From</th>
<th>To</th>
<th>Multiply By</th>
</tr>
</thead>
<tbody>
<tr>
<td>cubic meter (m³)</td>
<td>cubic foot (ft³)</td>
<td>35.31</td>
</tr>
<tr>
<td>cubic meter/hour (m³/h)</td>
<td>cubic foot/hour (cfh)</td>
<td>35.31</td>
</tr>
<tr>
<td>degrees Celsius (°C)</td>
<td>degrees Fahrenheit (°F)</td>
<td>(°C x 1.8) + 32</td>
</tr>
<tr>
<td>kilogram (kg)</td>
<td>pound (lb)</td>
<td>2.205</td>
</tr>
<tr>
<td>kilowatt (kW)</td>
<td>Btu/hr</td>
<td>3414</td>
</tr>
<tr>
<td>meter (m)</td>
<td>foot (ft)</td>
<td>3.28</td>
</tr>
<tr>
<td>millibar (mbar)</td>
<td>inches water column (&quot;wc)</td>
<td>0.401</td>
</tr>
<tr>
<td>millibar (mbar)</td>
<td>pounds/sq in (psi)</td>
<td>14.5 x 10⁻²</td>
</tr>
<tr>
<td>millimeter (mm)</td>
<td>inch (in)</td>
<td>3.94 x 10⁻²</td>
</tr>
</tbody>
</table>

#### Metric to English.

<table>
<thead>
<tr>
<th>From</th>
<th>To</th>
<th>Multiply By</th>
</tr>
</thead>
<tbody>
<tr>
<td>cubic meter (m³)</td>
<td>cubic foot (ft³)</td>
<td>35.31</td>
</tr>
<tr>
<td>cubic meter/hour (m³/h)</td>
<td>cubic foot/hour (cfh)</td>
<td>35.31</td>
</tr>
<tr>
<td>degrees Celsius (°C)</td>
<td>degrees Fahrenheit (°F)</td>
<td>(°C x 1.8) + 32</td>
</tr>
<tr>
<td>kilogram (kg)</td>
<td>pound (lb)</td>
<td>2.205</td>
</tr>
<tr>
<td>kilowatt (kW)</td>
<td>Btu/hr</td>
<td>3414</td>
</tr>
<tr>
<td>meter (m)</td>
<td>foot (ft)</td>
<td>3.28</td>
</tr>
<tr>
<td>millibar (mbar)</td>
<td>inches water column (&quot;wc)</td>
<td>0.401</td>
</tr>
<tr>
<td>millibar (mbar)</td>
<td>pounds/sq in (psi)</td>
<td>14.5 x 10⁻²</td>
</tr>
<tr>
<td>millimeter (mm)</td>
<td>inch (in)</td>
<td>3.94 x 10⁻²</td>
</tr>
</tbody>
</table>

#### English to Metric.

<table>
<thead>
<tr>
<th>From</th>
<th>To</th>
<th>Multiply By</th>
</tr>
</thead>
<tbody>
<tr>
<td>Btu/hr</td>
<td>kilowatt (kW)</td>
<td>0.293 x 10⁻³</td>
</tr>
<tr>
<td>cubic foot (ft³)</td>
<td>cubic meter (m³)</td>
<td>2.832 x 10⁻²</td>
</tr>
<tr>
<td>cubic foot/hour (cfh)</td>
<td>cubic meter/hour (m³/h)</td>
<td>2.832 x 10⁻²</td>
</tr>
<tr>
<td>degrees Fahrenheit (°F)</td>
<td>degrees Celsius (°C)</td>
<td>(°F – 32) ÷ 1.8</td>
</tr>
<tr>
<td>foot (ft)</td>
<td>meter (m)</td>
<td>0.3048</td>
</tr>
<tr>
<td>inches (in)</td>
<td>millimeter (mm)</td>
<td>25.4</td>
</tr>
<tr>
<td>inches water column (&quot;wc&quot;)</td>
<td>millibar (mbar)</td>
<td>2.49</td>
</tr>
<tr>
<td>pound (lb)</td>
<td>kilogram (kg)</td>
<td>0.454</td>
</tr>
<tr>
<td>pounds/sq in (psi)</td>
<td>millibar (mbar)</td>
<td>68.95</td>
</tr>
</tbody>
</table>
**KEY TO SYSTEM SCHEMATICS**

These are the symbols used in the schematics.

<table>
<thead>
<tr>
<th>SYMBOL</th>
<th>APPEARANCE</th>
<th>NAME</th>
<th>REMARKS</th>
<th>BULLETIN/INFO GUIDE</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="symbol" alt="ImmersoJet burner" /></td>
<td><img src="appearance" alt="ImmersoJet burner" /></td>
<td>ImmersoJet burner</td>
<td>Eclipse Combustion, Inc. strongly endorses NFPA as a minimum</td>
<td></td>
</tr>
<tr>
<td><img src="symbol" alt="Main gas shutoff valve train" /></td>
<td><img src="appearance" alt="Main gas shutoff valve train" /></td>
<td>Main gas shutoff valve train</td>
<td>Eclipse Combustion, Inc. strongly endorses NFPA as a minimum</td>
<td>756</td>
</tr>
<tr>
<td><img src="symbol" alt="Combustion air blower" /></td>
<td><img src="appearance" alt="Combustion air blower" /></td>
<td>Combustion air blower</td>
<td>The combustion air blower provides the combustion air pressure to the burner(s).</td>
<td>610</td>
</tr>
<tr>
<td><img src="symbol" alt="Air pressure switch" /></td>
<td><img src="appearance" alt="Air pressure switch" /></td>
<td>Air pressure switch</td>
<td>The air pressure switch gives a signal to the safety system when there is not enough air pressure from the blower.</td>
<td>610 1-354</td>
</tr>
<tr>
<td><img src="symbol" alt="Gas cock" /></td>
<td><img src="appearance" alt="Gas cock" /></td>
<td>Gas cock</td>
<td>Gas cocks are used to manually shut off the gas supply on both sides of the main gas shutoff valve train.</td>
<td>710</td>
</tr>
<tr>
<td><img src="symbol" alt="Solenoid valve (normally closed)" /></td>
<td><img src="appearance" alt="Solenoid valve (normally closed)" /></td>
<td>Solenoid valve (normally closed)</td>
<td>Solenoid valves are used to automatically shut off the gas supply on a bypass gas system or on small capacity burner systems.</td>
<td>760</td>
</tr>
<tr>
<td><img src="symbol" alt="Manual butterfly valve" /></td>
<td><img src="appearance" alt="Manual butterfly valve" /></td>
<td>Manual butterfly valve</td>
<td>Manual butterfly valves are used to balance the air or gas flow at each burner, and/or to control the zone flow.</td>
<td>720</td>
</tr>
<tr>
<td><img src="symbol" alt="Automatic butterfly valve" /></td>
<td><img src="appearance" alt="Automatic butterfly valve" /></td>
<td>Automatic butterfly valve</td>
<td>Automatic butterfly valves are typically used to set the output of the system.</td>
<td>720</td>
</tr>
</tbody>
</table>
### SYMBOL | APPEARANCE | NAME | REMARKS | BULLETIN/INFO GUIDE
--- | --- | --- | --- | ---
| ![Ratio regulator](image) | | Ratio regulator | A ratio regulator is used to control the air/gas ratio. The ratio regulator is a sealed unit that adjusts the gas flow in ratio with the air flow. To do this, it measures the air pressure with a pressure sensing line, the impulse line. This impulse line is connected between the top of the ratio regulator and the air supply line. The cap must stay on the ratio regulator after adjustment. | 742 |
| ![CRS valve](image) | | CRS valve | A CRS valve is used in a high/low time-proportional control system to quickly open and close the air supply. | 744 |
| ![Pressure taps](image) | | Pressure taps | The schematics show the advised positions of the pressure taps. | |
| ![Impulse line](image) | | Impulse line | The impulse line connects the ratios regulator to the air supply line. | |